

7344



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10530	29/40
2.	Visual Inspection	OK - 3.0MM (Senior)	Reg No. 180759
3.	Pellet Die No.	10704	UT = OK
4.	Hardened by	Lark Furnace	Relief = OK
5.	Received by after hardening (Name)	Sanjeev	outside (2-2) 2.14MM
6.	Hardness achieved on 1 st side	51.0 - 50.7 H.R.C	Inner = 11MM
7.	Hardness achieved on 2 nd side	50.4 - 50.6 H.R.C	Relief dia = 3.5MM
8.	Ovality after hardening 1 st side	(0.2) MM	Coarner = OK
9.	Ovality after hardening 2 nd side	(0.1) MM	Rad = 455MM
10.	Outside Diameter	500MM	Tapping = 03/4"
11.	Inside Diameter	480MM	Depth = 20.8MM
12.	Width of die	158MM	Tapping No of Holes = 8 Both side

Inspected By (Sign) & Date

Ravi 10/11/23

1. Finish Fitting size 1st side

489 +.10 +.11 MM

2. Finish Fitting size 2nd side

489 +.11 +.12 MM

3. Finish size made by

Inspected By (Sign) & Date

Ravi 10/11/23

1. Supplied to (Customer Name)

Agrostar, Assam

2. Dispatch Date

Reported By (Sign) & Date

Ravi 10/11/23

Sobu
10/11/23

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/NC