



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		9687	45/50
2.	Visual Inspection		OK - 3.5 mm (CSSEW)	Drum roller work order
3.	Pellet Die No.		10320	07-OK
4.	Hardened by		hark for nu	Reluf - OK
5.	Received by after hardening (Name)		Janjiv	(3-3) 3 12 mm
6.	Hardness achieved on 1 st side		50.0 - 50.0 HR _C	Reluf 4.0 5 mm
7.	Hardness achieved on 2 nd side		50.1 - 50.2 HR _C	Gunter - OK
8.	Ovality after hardening 1 st side		(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side		(0.3) mm	Tapping M20
10.	Outside Diameter		620 mm	Deep - 16.8 mm
11.	Inside Diameter		520 mm	Tapping M10 of
12.	Width of die		222 mm	Holes - 12
Inspected By (Sign) & Date		Janjiv 29/6/23		
1.	Finish Fitting size 1 st side	610 + 0.05 + 0.05 mm		
2.	Finish Fitting size 2 nd side	610 + 0.05 + 0.05 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Janjiv 29/6/23		
1.	Supplied to (Customer Name)	Sacha Farms, Telangana		
2.	Dispatch Date			
Reported By (Sign) & Date		Janjiv 29/6/23		

[Signature]
29/6/23

Reviewed by (Engineer-CNC)

Manager-CNC