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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10485	42/02
2.	Visual Inspection	ok - 4.0mm (Junior)	Diameter 1.8.0.2 873
3.	Pellet Die No.	10918	Rev 200 UT 20k
4.	Hardened by	Lark Furnace	Relief 2 ok
5.	Received by after hardening (Name)	Sanjeev	outside 2 (2-2) 2447
6.	Hardness achieved on 1 st side	52.1 - 51.4 H.R.C.	Inner 2 Mill
7.	Hardness achieved on 2 nd side	50.5 - 51.0 H.R.C.	Relief dia 4.3
8.	Ovality after hardening 1 st side	(0.2) mm	Conduct ok
9.	Ovality after hardening 2 nd side	(0.1) mm	Pc 0.2 350mm
10.	Outside Diameter	389 mm	Tabbing 2 1/2"
11.	Inside Diameter	305 mm	Depth 13.8 mm
12.	Width of die	125 mm	Tabbing no of
Inspected By (Sign) & Date		Ravi 9/11/23	Huber & Beta Side
1.	Finish Fitting size 1 st side	381 +.07 +.07 mm	
2.	Finish Fitting size 2 nd side	381 +.10 +.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Ravi 9/11/23	
1.	Supplied to (Customer Name)	Shri Krishna Ladene, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Sanjeev 9/11/23	

Sanjeev
9/11/23

Reviewed by (Engineer-CNC)

Manager-CNC