



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7327

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10604	3045
2.	Visual Inspection		OK - 3.0 mm (M. Jumbo)	new Drg No - 91401
3.	Pellet Die No.		9967	07-cde
4.	Hardened by		hark puner	Relief - ok
5.	Received by after hardening (Name)		Janji	3-3 3 18 mm
6.	Hardness achieved on 1 st side		49.9 - 50.2 HR	Relief 3.5, 3 15 mm
7.	Hardness achieved on 2 nd side		50.1 - 50.3 HR	Center - ok
8.	Ovality after hardening 1 st side		(0.9) mm	PCD - 645 mm
9.	Ovality after hardening 2 nd side		(0.5) mm	Chipping M20
10.	Outside Diameter		690 mm	Deep - 20.8 mm
11.	Inside Diameter		600 mm	Chipping M20
12.	Width of die		222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 7/11/23		
1.	Finish Fitting size 1 st side	690 + .12 + .12 mm		
2.	Finish Fitting size 2 nd side	690 + .12 + .12 mm		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Janji 7/11/23		
1.	Supplied to (Customer Name)	Kamdhenu Agrawal, Maharashtra		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Janji 7/11/23		

8/11/23

Reviewed by (Engineer-CNC)

Manager-CNC

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