



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10571	27/40
2.	Visual Inspection		OK - 3.0 mm (Series)	Drugs - harkst
3.	Pellet Die No.		10687	OT-OK
4.	Hardened by		hark penar	Reluf - OK
5.	Received by after hardening (Name)		Jaujan	(2-2) > 16 mm
6.	Hardness achieved on 1 <sup>st</sup> side		50.0 - 50.1 HRC	Reluf 3.5 3 13 mm
7.	Hardness achieved on 2 <sup>nd</sup> side		50.1 - 50.1 HRC	Counts - OK
8.	Ovality after hardening 1 <sup>st</sup> side		(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 <sup>nd</sup> side		(0.1) mm	Topping M20
10.	Outside Diameter		500 mm	Deep - 17.5 mm
11.	Inside Diameter		420 mm	Topping Ho of
12.	Width of die		158 mm	Holes - 8

Inspected By (Sign) & Date

Jaujan 6/11/23

1. Finish Fitting size 1<sup>st</sup> side

489 ± 0.02 ± 0.04 mm

2. Finish Fitting size 2<sup>nd</sup> side

489 ± 0.04 ± 0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jaujan 6/11/23

1. Supplied to (Customer Name)

Shrawathi Agro, W.P

2. Dispatch Date

Reported By (Sign) & Date

Jaujan 6/11/23

Reviewed by (Engineer-CNC)

Manager-CNC

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