



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7304

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10467	26/36/55
2.	Visual Inspection	OK - 6.0 mm (M. Jumbo)	Dring Ho - 340 AB
3.	Pellet Die No.	1116	17-OK
4.	Hardened by	Lark fencer	Reluf - OK
5.	Received by after hardening (Name)	Jauja	Ø 6.5 > 29 mm
6.	Hardness achieved on 1 st side	51.4 - 51.3 HR	Ø 7.0 > 19 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.1 HR	Green - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 630 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M16
10.	Outside Diameter	690 mm	Deep - 24.5 mm
11.	Inside Diameter	580 mm	Tapping Ho of
12.	Width of die	266 mm	Hole - 6
Inspected By (Sign) & Date		Jauja 4/11/23	

1.	Finish Fitting size 1 st side	679 + .12 - 7.12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	679 + .12 - 7.12 mm Tapper 12°	by - Sandeep Singh
3.	Finish size made by		hethr ap

Inspected By (Sign) & Date		Jauja 4/11/23	Sign
1.	Supplied to (Customer Name)	Matsun Agro Products, Maharashtra	
2.	Dispatch Date		

Reported By (Sign) & Date		Jauja 4/11/23	
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Saba 4/11/23

Reviewed by (Engineer-CNC)

Manager-CNC