



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

7306

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10531	34150
2.	Visual Inspection	OK - 3.0 mm (M. Lumber)	Run of Dwg No. 12501A
3.	Pellet Die No.	9833	UT-OK
4.	Hardened by	hark fence	Relief OK
5.	Received by after hardening (Name)	Jayju	(3-3) 3 22 mm
6.	Hardness achieved on 1 st side	49.5 - 50.6 HR [ⓐ]	@ Relief 3.5 3 16 mm
7.	Hardness achieved on 2 nd side	50.1 - 49.1 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.8) mm [ⓐ]	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping M20
10.	Outside Diameter	700 mm	Dep - 18.8 mm
11.	Inside Diameter	600 mm	Tapping H0.05
12.	Width of die	292 mm	Hole - 12

Inspected By (Sign) & Date

Jayju 4/11/23

1.	Finish Fitting size 1 st side	690 ± .12 ± .12 mm Tapper 12°
2.	Finish Fitting size 2 nd side	690 ± .10 ± .11 mm Tapper 12°
3.	Finish size made by	

Inspected By (Sign) & Date

Jayju 4/11/23

1.	Supplied to (Customer Name)	Sandhya Acchi HR
2.	Dispatch Date	

Reported By (Sign) & Date

Jayju 4/11/23

Reviewed by (Engineer-CNC)
Sahy 4/11/23

Manager-CNC

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