

6504



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10362	5315T
2.	Visual Inspection	OK - 3.8 mm (Senior)	Re-co Dmg No - 512 Arb
3.	Pellet Die No.	10978	07-OK
4.	Hardened by	Lark Penny	Relief - OK
5.	Received by after hardening (Name)	Jayju	(2-2) 3 9 mm
6.	Hardness achieved on 1 st side	48.3 - 49.4 HR _C (A)	Relief 4-3 3 2 mm
7.	Hardness achieved on 2 nd side	49.4 - 49.4 HR _C	Caution - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping of 3/4"
10.	Outside Diameter	530 mm	Deep - 17-4 mm
11.	Inside Diameter	420 mm	Tapping Holec
12.	Width of die	158 mm	Hole - 18

Inspected By (Sign) & Date Jayju 28/10/23

1.	Finish Fitting size 1 st side	489 φ .12 ± .10 mm	
2.	Finish Fitting size 2 nd side	489 φ .12 ± .11 mm	
3.	Finish size made by	←	

Inspected By (Sign) & Date Jayju 28/10/23

1.	Supplied to (Customer Name)	Utkal Foods, Adisha	
2.	Dispatch Date	←	

Reported By (Sign) & Date Jayju 28/10/23

Satyam
28/10/23

Reviewed by (Engineer-CNC)

Manager-CNC