

6502



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10494	40/50/60
2.	Visual Inspection	OK - 4.0 mm (dumb)	Dring No - 586A
3.	Pellet Die No.	9612	07-OK
4.	Hardened by	Lark Fenner	Relief - OK
5.	Received by after hardening (Name)	Jaujan	24.5 - 20 mm
6.	Hardness achieved on 1 st side	50.1 - 50.4 HR	45.0 - 10 mm
7.	Hardness achieved on 2 nd side	49.4 - 49.5 HR	Counter OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 724 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M22
10.	Outside Diameter	780 mm	Deep - 27.8 mm
11.	Inside Diameter	660 mm	Tapping M22
12.	Width of die	290 mm	Holes - 12
Inspected By (Sign) & Date		Jaujan 28/10/23	
1.	Finish Fitting size 1 st side	800 ± .12 + .12 mm Tapper 10°	Undercut - 10-1mm
2.	Finish Fitting size 2 nd side	800 ± .12 + .12 mm Tapper 40°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jaujan 28/10/23	
1.	Supplied to (Customer Name)	B&K Agro Feed, N.B	
2.	Dispatch Date		
Reported By (Sign) & Date		Jaujan 28/10/23	

Satyam 28/10/23

Reviewed by (Engineer-CNC)

Manager-CNC