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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10493	36/55
2.	Visual Inspection	OK - 4.0 mm (M. Hub)	Recd. 407/11
3.	Pellet Die No.	11232	107-OK
4.	Hardened by	Lark Finney	Relief OK
5.	Received by after hardening (Name)	Jayjin	(3-3) = 23 mm
6.	Hardness achieved on 1 st side	51.6 - 51.2 HRc	Relief 4.5 = 19 mm
7.	Hardness achieved on 2 nd side	51.5 - 51.6 HRc	Center OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping H20
10.	Outside Diameter	710 mm	Deep - 18.5 mm
11.	Inside Diameter	600 mm	Tapping Head
12.	Width of die	222 mm	Height - 12

Inspected By (Sign) & Date

Jayjin 27/10/23

1.	Finish Fitting size 1 st side	690 x 10 x 10 mm Tapper - 120	Final size check
2.	Finish Fitting size 2 nd side	690 x 10 x 10 mm Tapper 120	by - Sandeep Singh
3.	Finish size made by		heth-ab

Inspected By (Sign) & Date

Jayjin 27/10/23

1.	Supplied to (Customer Name)	Heritage Nutrivet, A.P	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjin 27/10/23

Sobha 27/10/23

Reviewed by (Engineer-CNC)

Manager-CNC

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