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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	10219	46/50
3.	Pellet Die No.	OK-8.0 mm (Series) 10875	Drwg No-742A 07-OK
4.	Hardened by	Lark Furnace	Relief-OK
5.	Received by after hardening (Name)	Jain	5.0 ± 12 mm
6.	Hardness achieved on 1 st side	50.4-50.2 HRC	Relief 8.5, 3 mm
7.	Hardness achieved on 2 nd side	50.2-50.5 HRC	Counts-OK
8.	Ovality after hardening 1 st side	(0.1) mm	Pop-4.54 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	520 mm	Deep. 16.8 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	158 mm	Holes-8

Inspected By (Sign) & Date

Jain 26/10/23

1.	Finish Fitting size 1 st side	490 ± .10 P.11 mm	
2.	Finish Fitting size 2 nd side	490 ± .12 P.11 mm	
3.	Finish size made by	→	

Inspected By (Sign) & Date

Jain 26/10/23

1.	Supplied to (Customer Name)	Agarwall Enterprises, v.P	
2.	Dispatch Date	→	

Reported By (Sign) & Date

Jain 26/10/23

Saty 26/10/23
Reviewed by (Engineer-CNC)

Manager-CNC