



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

6489

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10457	85140
2.	Visual Inspection	OK - 3.5 mm (seal)	Per CO Dwg No 15062 A/B
3.	Pellet Die No.	10702	UT-OK
4.	Hardened by	hark kumar	Relief - OK
5.	Received by after hardening (Name)	Jayju	(2.2) = 9 mm
6.	Hardness achieved on 1 st side	50.0 - 50.0 HRc	Relief 4.0 3 5 mm
7.	Hardness achieved on 2 nd side	49.0 - 49.9 HRc	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 484 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 174 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	158 mm	Holds - 8

Inspected By (Sign) & Date

Jayju 26/10/23

1.	Finish Fitting size 1 st side	495.88 + .05 p.c.y mm Tapper 12°	
2.	Finish Fitting size 2 nd side	495.88 + .03 p.c.y mm Tapper 12°	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayju 26/10/23

1.	Supplied to (Customer Name)	Sparidan Agrvet	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayju 26/10/23

Satyam 23/10/23

Reviewed by (Engineer-CNC)

Manager-CNC

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