

6465



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10432	31/50
2.	Visual Inspection	OK - 2.8 mm	(crossed)	Dring No - hucksta
3.	Pellet Die No.	10836		07-OK
4.	Hardened by	work fence		Relief - OK
5.	Received by after hardening (Name)	Janji		(3-3) 2.25 mm
6.	Hardness achieved on 1 st side	50.1 - 50.3 HRC	Relief 3.3	1.9 mm
7.	Hardness achieved on 2 nd side	49.7 - 49.9 HRC		Count - OK
8.	Ovality after hardening 1 st side	(0.5) mm		PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm		Tapping M20
10.	Outside Diameter	620 mm		Deep - 12.8 mm
11.	Inside Diameter	520 mm		Tapping No. of
12.	Width of die	222 mm		High - 12

Inspected By (Sign) & Date

Janji 23/10/23

1.	Finish Fitting size 1 st side	610 ± .05 ± .05 mm
2.	Finish Fitting size 2 nd side	610 ± .05 ± .05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 23/10/23

1.	Supplied to (Customer Name)	Apallo feeds, Nepal
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 23/10/23

Satsa
23/10/23
Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/INK