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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10440	35/55
2.	Visual Inspection		OK - 4.0 mm (Mid Jumbo)	Recessed Dong No 666 AB
3.	Pellet Die No.		10025	07-OK
4.	Hardened by		hark finance	Relief - OK
5.	Received by after hardening (Name)		Jayjan	(3-3) → 24 mm
6.	Hardness achieved on 1 st side		50.8 - 51.5 HRC	Relief 4.5 → 20 mm
7.	Hardness achieved on 2 nd side		50.3 - 50.8 HRC	Center - OK
8.	Ovality after hardening 1 st side		(0.6) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side		(0.6) mm	Tapping M20
10.	Outside Diameter		710 mm	Deep - 18.8 mm
11.	Inside Diameter		600 mm	Tapping M16
12.	Width of die		222 mm	Feeds - 12

Inspected By (Sign) & Date: Jayjan 23/10/23

1.	Finish Fitting size 1 st side	690 p .10 p .11 mm Tapper 12°	Anal size check
2.	Finish Fitting size 2 nd side	690 v .09 p .10 mm Tapper 12°	by - Anil Kumar
3.	Finish size made by		hethu op

Inspected By (Sign) & Date: Jayjan 23/10/23
by Anil Kumar

1.	Supplied to (Customer Name)	G. Gyaneshore Industries, U.P.	
2.	Dispatch Date		

Reported By (Sign) & Date: Jayjan 23/10/23

Satyam
23/10/23

Reviewed by (Engineer-CNC)

Manager-CNC

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