



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

6455

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10412	45/50
2.	Visual Inspection	ok - 8.0 mm (Series)	Phos Dye No 403A+B
3.	Pellet Die No.	10868	U7-ak
4.	Hardened by	hark finou	Reluf-ak
5.	Received by after hardening (Name)	Janjur	(2-2) > 10 mm
6.	Hardness achieved on 1 st side	52.0 - 52.2 HR	Reluf 8.5 3 5 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.1 HR	Counter-ak
8.	Ovality after hardening 1 st side	(0.2) mm	Pop - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping 0.314"
10.	Outside Diameter	520 mm	Deep - 17-4 mm
11.	Inside Diameter	420 mm	Tapping No ref
12.	Width of die	158 mm	Hols - 8
Inspected By (Sign) & Date		Janjur 21/10/23	
1.	Finish Fitting size 1 st side	489 ± .11 ± .12 mm	
2.	Finish Fitting size 2 nd side	489 ± .10 ± .11 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janjur 21/10/23	
1.	Supplied to (Customer Name)	Prima Agro, Kerala	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjur 21/10/23	

Reviewed by (Engineer-CNC)
21/10/23

Manager-CNC