



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15641

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	16068	36/SD
2.	Visual Inspection	OK - 4.0 mm (SSEW)	Drugsle hunk 17
3.	Pellet Die No.	15707	UT-OK
4.	Hardened by	hunk kenny	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 18mm
6.	Hardness achieved on 1 st side	49.1 - 49.7 HRC	Relief 4.5 14mm
7.	Hardness achieved on 2 nd side	49.2 - 49.4 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PO - 585 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18-4 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Janji 14/10/25	
1.	Finish Fitting size 1 st side	610 ± 0.04 - 610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.05 - 610 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 14/10/25	
1.	Supplied to (Customer Name)	GVA Gnotica, C.P	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 14/10/25	

Satya 14/10/25

1002 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC