



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

15640

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	16209	sol ro
3.	Pellet Die No.	ok - 4.0 mm (Series) - 16013	Dmg Ho - 76/100 JT-OK
4.	Hardened by	herk Penny	Reluf - ok
5.	Received by after hardening (Name)	Janji	S. H/L
6.	Hardness achieved on 1 st side	50.3 - 50.4 HR	S. H/L
7.	Hardness achieved on 2 nd side	49.0 - 49.8 HR	Count ok
8.	Ovality after hardening 1 st side	(0.4) mm	Pop - 4.5 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Topping M20
10.	Outside Diameter	520 mm	Deep - 16.4 mm
11.	Inside Diameter	420 mm	Topping Ho of
12.	Width of die	158 mm	holu - 8
Inspected By (Sign) & Date		Janji 14/10/25	
1.	Finish Fitting size 1 st side	495.88 ± 0.5 - 495.88 ± 0.5 Tapper 12'	Final size check
2.	Finish Fitting size 2 nd side	495.88 ± 0.5 - 495.88 ± 0.5 Tapper 12'	by - Anil Kumar
3.	Finish size made by		heth - ok
Inspected By (Sign) & Date		Janji 14/10/25	80
1.	Supplied to (Customer Name)	UVDSC Industries, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 14/10/25	

Satish 14/10/25

Reviewed by (Engineer-CNC)

Manager-CNC