



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15677

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	16123	38151
2.	Visual Inspection	OK - 8.0 mm (M. Jumbo)	Revised 53712
3.	Pellet Die No.	12910	07-06
4.	Hardened by	huk perous	Relief - ok
5.	Received by after hardening (Name)	Janji	(3-3) 3 19 m
6.	Hardness achieved on 1 st side	50.3 - 51.0 HRC	Relief of 3-5 3 13 m
7.	Hardness achieved on 2 nd side	51.2 - 51.3 HRC	Grout - ok
8.	Ovality after hardening 1 st side	(0.3) mm	POD - 685 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping HD2
10.	Outside Diameter	732 mm	Deep - 26.4 mm
11.	Inside Diameter	630 mm	Tapping HO of
12.	Width of die	255 mm	Holes - 12 -
Inspected By (Sign) & Date		Janji 14/10/25	
1.	Finish Fitting size 1 st side	740.1.00 - 740.1.06 Tapper 4'	10 meters ul = 4 m
2.	Finish Fitting size 2 nd side	740.1.04 - 740.1.05 Tapper 4'	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 24/10/25	
1.	Supplied to (Customer Name)	Suguna food, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 14/10/25	

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Reviewed by (Engineer-CNC)

Manager-CNC