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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	8744	40/40
2.	Visual Inspection	OK-5.0 mm (Senior)	Runo Dring No-15062A14
3.	Pellet Die No.	9485	UT-OK
4.	Hardened by	Lark Senior	Reluf-OK
5.	Received by after hardening (Name)	Jangir	(0.2) 4 mm
	Hardness achieved on 1 st side	50.0 - 50.1 HB	HILL
7.	Hardness achieved on 2 nd side	50.1 - 50.1 HB	Counts - OK
8.	Ovality after hardening 1 st side	(0.2) mm	P.D - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping 120
10.	Outside Diameter	500 mm	Deep - 17.4 mm
11.	Inside Diameter	420 mm	Tapping No of
12.	Width of die	158 mm	Hals - 8
	Inspected By (Sign) & Date	Jangir 5/1/23	
	Finish Fitting size 1 st side	495.88 ± 0.02 ± 0.02 Tapper 12°	
2.	Finish Fitting size 2 nd side	495.88 ± 0.03 ± 0.03 Tapper 12°	
3.	Finish size made by		
	Inspected By (Sign) & Date	Jangir 5/1/23	
1.	Supplied to (Customer Name)	Anand Nath, Rajasthan	
2.	Dispatch Date		
	Reported By (Sign) & Date	Jangir 5/1/23	

Reviewed by (Engineer-CNC)

Manager-CNC

Manager-CNC

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