



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	16196	53153
2.	Visual Inspection	ok - 3-8 mm (M. Jambel)	Preceding 126046
3.	Pellet Die No.	15494	u Tak
4.	Hardened by	hark fenny	Relief ok
5.	Received by after hardening (Name)	Janji	(2.3) 3 4 mm
6.	Hardness achieved on 1 st side	51.7 - 52.0 HRc	Relief 4 4.5 HIL
7.	Hardness achieved on 2 nd side	51.2 - 52.5 HRc	6 curtu - ok
8.	Ovality after hardening 1 st side	(0.8) mm	Red - 645 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Topping H20
10.	Outside Diameter	706 mm	Deep - 20.4 mm
11.	Inside Diameter	600 mm	Topping Hoef
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 13/10/25	
1.	Finish Fitting size 1 st side	690 ± 10 - 690 ± 12 mm	
2.	Finish Fitting size 2 nd side	690 ± 10 - 690 ± 10 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 13/10/25	
1.	Supplied to (Customer Name)	Shalimar, WB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 13/10/25	

13/10/25

Reviewed by (Engineer-CNC)

Manager-CNC