

 Lark Engineering Company (India) Pvt. Ltd. I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)			Form No.	15666 CNC/QA/FM/03
			Rev. No.	01
Final Inspection (Pellet Dies) after Hardening & Finishing			Rev. Date	31-07-2013
S.No.	Check Parameter	Specification Observations	Remarks	
1.	Work order No.	15592	40/55	
2.	Visual Inspection	OK - 6.0 mm (MJEU)	m Dmg at 1393A-B	
3.	Pellet Die No.	10739	UT-OK	
4.	Hardened by	Lark Finny	Relief-OK	
5.	Received by after hardening (Name)	Janji	(3-3) 22m	
6.	Hardness achieved on 1 st side	51.5 - 51.8 HRC	Relief 6.5 15m	
7.	Hardness achieved on 2 nd side	51.3 - 51.6 HRC	Counter-OK	
8.	Ovality after hardening 1 st side	(0.5) mm	P.D. - 640mm	
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping 1200	
10.	Outside Diameter	710 mm	Deep - 184m	
11.	Inside Diameter	600 mm	Tapping 16 of	
12.	Width of die	265 mm	Hols - 16	
Inspected By (Sign) & Date		Janji 4/10/12		
1.	Finish Fitting size 1 st side	700 ± .12 - 700 ± .12 Tapper 12°		
2.	Finish Fitting size 2 nd side	700 ± .10 - 700 ± .12 Tapper 12°		
3.	Finish size made by			
Inspected By (Sign) & Date		Janji 4/10/12		
1.	Supplied to (Customer Name)	V.P. Agro Ind. V.P.		
2.	Dispatch Date			
Reported By (Sign) & Date		Janji 4/10/12		

Reviewed by (Engineer-CNC)

Manager-CNC