



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15658

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	In to 16238	29/40
3.	Pellet Die No.	OK - 3.2 mm (Seamless)	Don't work 1/4
4.	Hardened by	14529	UT-OK
5.	Received by after hardening (Name)	hark permy	Relief - OK
6.	Hardness achieved on 1 st side	Janji	(2-2) 3 14 mm
7.	Hardness achieved on 2 nd side	50.7 - 51.1 HRC	Relief 3.8 11 mm
8.	Ovality after hardening 1 st side	51.1 - 51.2 HRC	6 mm - OK
9.	Ovality after hardening 2 nd side	(0.5) mm	8 mm - 454 mm
10.	Outside Diameter	(0.3) mm	Tapping 1120
11.	Inside Diameter	500 mm	Deep 16-4 mm
12.	Width of die	420 mm	Tapping 110 of
	Inspected By (Sign) & Date	158 mm	Relief - 8
		Janji 31/07/13	
1.	Finish Fitting size 1 st side	489 ± 0.05 - 489 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.04 - 489 ± 0.04 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date		
		Janji 31/07/13	
1.	Supplied to (Customer Name)	In to Rajkumar Hark Bihar	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Janji 31/07/13	

Saty 31/07/13

Reviewed by (Engineer-CNC)

Manager-CNC

10002 - CWP/INK