

15635

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		38110
2.	Visual Inspection	16076	
3.	Pellet Die No.	OK - 4-0 mm (M-juried)	245 AL
4.	Hardened by	14582	0.7-0.2
5.	Received by after hardening (Name)	Lark Finney	Relief - ok
6.	Hardness achieved on 1 st side	50.7 - 51.9 HRC	(3.3) 3.16 mm
7.	Hardness achieved on 2 nd side	50.5 - 51.0 HRC	4.5 12 mm
8.	Ovality after hardening 1 st side	(0.7) mm	Relief - ok
9.	Ovality after hardening 2 nd side	(1.0) mm	Relief - ok
10.	Outside Diameter	7.00 mm	Relief - ok
11.	Inside Diameter	6.00 mm	Relief - ok
12.	Width of die	22.2 mm	Relief - ok
Inspected By (Sign) & Date		Janji 20/9/15	
1.	Finish Fitting size 1 st side	690 ± 0.07 - 690 ± 0.07 Tappet 12'	
2.	Finish Fitting size 2 nd side	690 ± 0.08 - 690 ± 0.09 Tappet 12'	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 20/9/15	
1.	Supplied to (Customer Name)	Dayal Vaford, C.I.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 20/9/15	

Satjan
20/9/15

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWP/INK