



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15649

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11986	55/55
2.	Visual Inspection	ok - 5-0 mm (SS47)	Drum 14924/2
3.	Pellet Die No.	11015	UT-02
4.	Hardened by	hark panny	Reluf - ok
5.	Received by after hardening (Name)	Junji	(2-3) 5 5 mm
6.	Hardness achieved on 1 st side	51.2 - 51.4 HRC	Reluf 55 HRC
7.	Hardness achieved on 2 nd side	50.1 - 50.5 HRC	Gunfu - ok
8.	Ovality after hardening 1 st side	(0-4) mm	Pd - 565 mm
9.	Ovality after hardening 2 nd side	(0-4) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep - 18-4
11.	Inside Diameter	520 mm	Tapping No. 10
12.	Width of die	222 mm	Hols - 10
Inspected By (Sign) & Date		Junji 11/08/13	
1.	Finish Fitting size 1 st side	610 ± 0.04 - 610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.05 - 610 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Junji 11/08/13	
1.	Supplied to (Customer Name)	Khanna feed, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Junji 11/08/13	

Satya 11/08/13

Reviewed by (Engineer-CNC)

Manager-CNC

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