



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15654

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	16130	52/70
2.	Visual Inspection	OK - 10.0 mm (M. Jumbo)	Ro 3
3.	Pellet Die No.	14344	Do not 377 A11
4.	Hardened by	hark. senary	UT-OK
5.	Received by after hardening (Name)	Janji	Relief - OK
6.	Hardness achieved on 1 st side	52-4 - 53-0 HR	Φ 11.0 3 13 mm 5 pff
7.	Hardness achieved on 2 nd side	51-4 - 51-7 HR	Gumfu - OK
8.	Ovality after hardening 1 st side	(0.2) mm	Per - 6/8 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M16
10.	Outside Diameter	688 mm	Dr p 30-32
11.	Inside Diameter	548.3 ± 0.6 1.07 - 548.3 ± 0.5 1.08 mm	Tapping 14.0 c
12.	Width of die	215 mm	140g - 2
Inspected By (Sign) & Date		Janji 30/8/15	
1.	Finish Fitting size 1 st side	694.8 ± 0.9 - 694.8 ± 1.0 Tapper 5	
2.	Finish Fitting size 2 nd side	694.8 ± 0.9 - 694.8 ± 0.9 Tapper 5	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 30/9/15	
1.	Supplied to (Customer Name)	Harsh Enterprises, U.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 30/9/15	

Satish
30/9/15

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWPINK