



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15620

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15989	40/15
3.	Pellet Die No.	OK - 4.0 mm (M. Jumbo)	longer 668414
4.	Hardened by	15486	UT-OK
5.	Received by after hardening (Name)	hark, permy	Relief - OK
6.	Hardness achieved on 1 st side	50.1 - 50.6 HR	2-3) 3 19 mm
7.	Hardness achieved on 2 nd side	49.9 - 51.1 HR	Relief 4-5 15 mm
8.	Ovality after hardening 1 st side	(0.7) mm	6 mm tu - OK
9.	Ovality after hardening 2 nd side	(0.8) mm	PCD - 640 mm
10.	Outside Diameter	710 mm	tapping M20
11.	Inside Diameter	600 mm	Deep - 18-4 mm
12.	Width of die	222 mm	tapping 10 x 12
Inspected By (Sign) & Date		Janji 29/9/15	
1.	Finish Fitting size 1 st side	690 x 12 - 690 x 12 Tappet 12	Amel Size Check
2.	Finish Fitting size 2 nd side	690 x 12 - 690 x 12 Tappet 12	by - Sandeep Gern
3.	Finish size made by		heth - ap
Inspected By (Sign) & Date		Janji 29/9/15	Sign
1.	Supplied to (Customer Name)	Suguna foods, Tarnal Nady	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 29/9/15	

Satya 29/9/15

Reviewed by (Engineer-CNC)

Manager-CNC