



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

16639

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Polot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15277 to 7w to 15976	50/66
3.	Pellet Die No.	dk - 8-0 mm (M. Jumper)	4-08 Long 18-320 11
4.	Hardened by	15332	15-04
5.	Received by after hardening (Name)	hark Punny	Relief - dk
6.	Hardness achieved on 1 st side	1 mm	29.0 2 16 mm
7.	Hardness achieved on 2 nd side	50.7 - 51.6 HRC	3 16 mm
8.	Ovality after hardening 1 st side	50.8 - 51.2 HRC	all
9.	Ovality after hardening 2 nd side	(10.7) mm	Concave - dk
10.	Outside Diameter	(10.8) mm	8.40 - 61.9 mm
11.	Inside Diameter	680.1 mm	Tapping M16
12.	Width of die	548.1 - 1.10 - 1.10 - 548.1 - 1.08 - 1.10 mm	Deep - 31.3 mm
	Inspected By (Sign) & Date	195 mm	Tapping M16
			Hole - 2
1.	Finish Fitting size 1 st side	Janji 29/8/25	
2.	Finish Fitting size 2 nd side	690.1 ± 0.12 - 690.1 ± 0.12 Tappin 8'	
3.	Finish size made by	690.1 ± 0.10 - 690.1 ± 0.12 Tappin 8'	
	Inspected By (Sign) & Date		
1.	Supplied to (Customer Name)	Janji 29/8/25	
2.	Dispatch Date	Shree Ganesh Bio fuel PB to 7w to Praty Eng -	
	Reported By (Sign) & Date		Rajasthan

10002 - CNP/PMK

Reviewed by (Engineer-CNC)

Manager-CNC