



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

10501

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14559	40/40
2.	Visual Inspection	OK - 4.0 mm (Sew)	EDGTH 12.84 mm
3.	Pellet Die No.	13752	07-OK
4.	Hardened by	hark puner	Reluf - OK
5.	Received by after hardening (Name)	Jangir	(2-2) 3 4 mm
6.	Hardness achieved on 1 st side	49.7 - 50.0 HRC	Reluf 4-5 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.2) mm	Pop - 458 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping 1120
10.	Outside Diameter	500 mm	Deep - 16.8 mm
11.	Inside Diameter	420 mm	Tapping 1120
12.	Width of die	182 mm	Hole - 8
Inspected By (Sign) & Date		Jangir 8/4/25	
1.	Finish Fitting size 1 st side	489 + 0.05 mm 489 + 0.05 mm	
2.	Finish Fitting size 2 nd side	489 + 0.05 mm 489 + 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 8/4/25	
1.	Supplied to (Customer Name)	M/S Mechanical works, U.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 8/4/25	

Satze
8/4/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWPINK