



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15590

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.		33/45
2.	Visual Inspection	15951 15951	Mr. 958 AM
3.	Pellet Die No.	OK - 3.0 mm (diameter)	UT-OK
4.	Hardened by	15525	Relief - OK
5.	Received by after hardening (Name)	hark finney	(2-2) 18mm
6.	Hardness achieved on 1 st side	49.2 - 49.4 HR	Relief 3-5 12mm
7.	Hardness achieved on 2 nd side	48.7 - 49.5 HR	Center - OK
8.	Ovalty after hardening 1 st side	(0.2) mm	P.D - 349mm
9.	Ovalty after hardening 2 nd side	(0.3) mm	Tapping M12
10.	Outside Diameter	395 mm	Deep - 16.4 mm
11.	Inside Diameter	305 mm	Tapping M12
12.	Width of die	100 mm	Relief - 8
Inspected By (Sign) & Date		Janeja 25/9/25	
1.	Finish Fitting size 1 st side	381 ± 0.10 - 381 ± 0.11 mm	
2.	Finish Fitting size 2 nd side	381 ± 0.09 - 381 ± 0.10 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janeja 25/9/25	
1.	Supplied to (Customer Name)	Lokesh 2049 Products, AP	
2.	Dispatch Date		
Reported By (Sign) & Date		Janeja 25/9/25	

Satya
25/9/25

Manager-CNC

10012 - CWP/PMK

Reviewed by (Engineer-CNC)