



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15588

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15969	42/10
2.	Visual Inspection	OK-4-5 mm (SSGW)	Dring rls- 9980 A+H
3.	Pellet Die No.	14862	UT-OK
4.	Hardened by	Lark Purney	Relief-OK
5.	Received by after hardening (Name)	Janji	(3-3) 13 mm
6.	Hardness achieved on 1 st side	50.1-50.2 HRC	Relief 5-0 8 mm
7.	Hardness achieved on 2 nd side	49.4-49.9 HRC	Relief 5-0 8 mm
8.	Ovality after hardening 1 st side	(0.5) mm	Relief 5-0 8 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Relief 5-0 8 mm
10.	Outside Diameter	620 mm	Relief 5-0 8 mm
11.	Inside Diameter	520 mm	Relief 5-0 8 mm
12.	Width of die	222 mm	Relief 5-0 8 mm
Inspected By (Sign) & Date		Janji 24/8/25	
1.	Finish Fitting size 1 st side	618.5 ± 0.3 - 618.5 ± 0.4 Tapper 12'	
2.	Finish Fitting size 2 nd side	618.5 ± 0.5 - 618.5 ± 0.5 Tapper 12'	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 24/9/25	
1.	Supplied to (Customer Name)	ATP Agro, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 24/9/25	

Satya
24/9/25

Reviewed by (Engineer-CNC)

Manager-CNC