



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

15589

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	1541120/6/88,	45/50
2.	Visual Inspection	OK-5-0 mm (SSCW),	new 200mm-1447
3.	Pellet Die No.	14839,	UT-OK
4.	Hardened by	hark Puri	Relief-OK
5.	Received by after hardening (Name)	J. J. J.	(3-3) 3 10 mm
6.	Hardness achieved on 1 st side	50.1-50.2 HR	5 mm
7.	Hardness achieved on 2 nd side	49.8 - 49.9 HR	Counter-OK
8.	Ovality after hardening 1 st side	(0.3) mm	80-600 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping 120
10.	Outside Diameter	620 mm	Deep-18-6 mm
11.	Inside Diameter	520 mm	Tapping 110 af
12.	Width of die	222 mm	Hols-12
Inspected By (Sign) & Date		J. J. J. 24/9/15	
1.	Finish Fitting size 1 st side	610.1-0.6 - 610.1-0.7 mm	
2.	Finish Fitting size 2 nd side	610.1-0.7 - 610.2-0.7 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		J. J. J. 24/9/15	
1.	Supplied to (Customer Name)	Sehan Industry P. B. 20 Bharat Agart, P. B.	
2.	Dispatch Date		
Reported By (Sign) & Date		J. J. J. 24/9/15	

24/9/15.

Reviewed by (Engineer-CNC)

Manager-CNC