



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15570

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollot Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15644	50/IT
2.	Visual Inspection	ok - 3.5 mm (SSCW)	Remove 215 mm
3.	Pellet Die No.	16322	UT-OK
4.	Hardened by	hark purney	Relief - ok
5.	Received by after hardening (Name)	Janji	(3-3) 3 12 mm
6.	Hardness achieved on 1 st side	49.1 - 49.4 HRC	Relief 4.0 5 mm
7.	Hardness achieved on 2 nd side	48.9 - 49.3 HRC	Grinding - ok
8.	Ovality after hardening 1 st side	(0.7) mm	Relief - 56.5 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep - 18.4 mm
11.	Inside Diameter	520 mm	Tapping 10 of
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 22/9/25	
1.	Finish Fitting size 1 st side	610 ± 0.7 - 610 ± 10 mm	
2.	Finish Fitting size 2 nd side	610 ± 1.0 - 610 ± 12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 22/9/25	
1.	Supplied to (Customer Name)	Sneha forny, Telanagang	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 22/9/25	

Reviewed by (Engineer-CNC)

Manager-CNC