15565

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	15897	46/51
2.	Visual Inspection	OK - 3.5 mm (Mumbai)	Drg. 10295 A
3.	Pellet Die No.	14517	UT-ok
4	Hardened by	Lark, Panipat	Relief - ok
5	Received by after hardening (Name)	Janji	(3-3) 12 mm
6	Hardness achieved on 1st side	50.6 - 50.9 HRc Relief	4-0 5 mm
7	Hardness achieved on 2nd side	50.1 - 50.1 HRc	Grinding - ok
8	Ovalty aftery hardening 1st side	(0.4) mm	Pcd - 630 mm
9	Ovalty aftery hardening 2nd side	(0.3) mm	Tapping M16
10	Outside Diameter	682 mm	Depth - 23.4 mm
11	Inside Diameter	~~680~~ 580 mm	Tapping No of
12	Width of die	266 mm	Holes - 12
	Inspected By (Sign) & Date	Janji 20/9/25	
1.	Finish Fitting size 1st side	679 +.10 - 679 +.12 Tapper 12°	
2.	Finish Fitting size 2nd side	679 +.07 - 679 +.12 Tapper 12°	
3.	Finish size made by	—	
	Inspected By (Sign) & Date	Janji 20/9/25	
1.	Supplied to (Customer Name)	Kwality Animal, Karnataka	
2.	Dispatch Date	—	
	Reported By (Sign) & Date	Janji 20/9/25	

Satish 20/9/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWPINK