



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15559

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	150787016031	33166
2.	Visual Inspection	OK - 6.0 mm (Midurb)	Dr 03
3.	Pellet Die No.	15183	Dring No - 609A1B
4.	Hardened by	Lark Penny	UT-OK
5.	Received by after hardening (Name)	Jangia	Reluf - OK
6.	Hardness achieved on 1 st side	49.6-49.9 HR	P.O. 33mm
7.	Hardness achieved on 2 nd side	49.1-49.2 HR	3 Ref
8.	Ovality after hardening 1 st side	(0.5) mm	Counter-OK
9.	Ovality after hardening 2 nd side	(0.7) mm	P.O. - 619mm
10.	Outside Diameter	680 mm	Tapping M16
11.	Inside Diameter	548-4 ± 0.10 ± 0.10, 548-4 ± 0.05 ± 0.08 mm	Deep - 31-4mm
12.	Width of die	199.8 mm	Tapping Holes - 2
Inspected By (Sign) & Date		J. J. Dolghe	
1.	Finish Fitting size 1 st side	690 ± 0.7 - 690 ± 0.6 Tapping 8°	
2.	Finish Fitting size 2 nd side	690 ± 0.7 - 690 ± 0.7 Tapping 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangia 20/9/15	
1.	Supplied to (Customer Name)	Pathvi Green, Gajrat to, Haryana	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangia 20/9/15	

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Reviewed by (Engineer-CNC)

Manager-CNC