



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15546

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		38155
2.	Visual Inspection	15926	
3.	Pellet Die No.	OK - 4.0 mm (SSSTD)	Length - 355 mm
4.	Hardened by	15129	UT-OK
5.	Received by after hardening (Name)	Lark Finny	Relief - OK
6.	Hardness achieved on 1 st side	Jangir	(3-3) > 21 mm
7.	Hardness achieved on 2 nd side	50-1-50-8 HR	Relief 4.5 17 mm
8.	Ovality after hardening 1 st side	50-1-50-3 HR	Count - OK
9.	Ovality after hardening 2 nd side	(0.2) mm	PCD - 565 mm
10.	Outside Diameter	(0.1) mm	Tapping 120
11.	Inside Diameter	630 mm	Deep 18.4 mm
12.	Width of die	520 mm	Tapping 140
	Inspected By (Sign) & Date	186 mm	Hols - 12
		Jangir 18/9/25	
1.	Finish Fitting size 1 st side	610.1.08 + 610.1.12 mm	
2.	Finish Fitting size 2 nd side	610.1.10 - 610.1.12 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date		
		Jangir 18/9/25	
1.	Supplied to (Customer Name)	Bergamati Agri Mahasabha	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Jangir 18/9/25	

Satish
18/9/25

1002 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC