



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

1555

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15810	38155
2.	Visual Inspection	OK - 4.0 mm (SSSTO)	35515
3.	Pellet Die No.	14835	12-016
4.	Hardened by	Lark Finney	Relief - 02
5.	Received by after hardening (Name)	J. S. J.	(3-3) 21 mm
6.	Hardness achieved on 1 st side	49.4 - 49.7 HRC	Relief 45 17 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.2 HRC	Crack - OK
8.	Ovality after hardening 1 st side	(0-2) mm	P (1) - 565 mm
9.	Ovality after hardening 2 nd side	(0-6) mm	Tapping 120
10.	Outside Diameter	630 mm	Deep - 18-4 mm
11.	Inside Diameter	520 mm	Tapping 100
12.	Width of die	186 mm	Hole - 12
Inspected By (Sign) & Date		J. S. J. 18/9/15	
1.	Finish Fitting size 1 st side	610 P.10 - 610 P.12 mm	
2.	Finish Fitting size 2 nd side	610 P.11 - 610 P.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		J. S. J. 18/9/15	
1.	Supplied to (Customer Name)	Baramati Agro, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		J. S. J. 18/9/15	

Satya 18/9/15

Reviewed by (Engineer-CNC)

Manager-CNC