



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	15954	40147
2.	Visual Inspection	OK - 3.0 mm (SS&W)	Handwritten: 15431/116
3.	Pellet Die No.	15520	UT-OK
4.	Hardened by	Handwritten: Lark Finishing	Relief OK
5.	Received by after hardening (Name)	Handwritten: Jangir	(3-3) > 13 mm
6.	Hardness achieved on 1 st side	49.1 - 49.3 HRC	Relief 3-5 7 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.2 HRC	Counter-OK
8.	Ovalty after hardening 1 st side	(0.6) mm	840 - 565 mm
9.	Ovalty after hardening 2 nd side	(0.7) mm	Tapping H20
10.	Outside Diameter	614 mm	Deep = 18.4 mm
11.	Inside Diameter	520 mm	Tapping H20 of
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Handwritten: Jangir 18/9/15	
1.	Finish Fitting size 1 st side	610 ± 0.04 - 610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.04 - 610 ± 0.04 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Handwritten: Jangir 18/9/15	
1.	Supplied to (Customer Name)	Handwritten: Sampurna feed, Haryana	
2.	Dispatch Date		
Reported By (Sign) & Date		Handwritten: Jangir 18/9/15	

Handwritten: 18/9/15

Reviewed by (Engineer-CNC)

Manager-CNC

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