



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15549

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15867	32/40
2.	Visual Inspection	OK - 2-8 mm (SEC)	Day in 142/13
3.	Pellet Die No.	13955	07-OK
4.	Hardened by	hark kumar	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) 3/13 mm
6.	Hardness achieved on 1 st side	47-4 - 47-6 HRC	Relief 3-2 8 mm
7.	Hardness achieved on 2 nd side	47-1 - 47-4 HRC	Grinding - OK
8.	Ovality after hardening 1 st side	(0-3) mm	PC - 454 mm
9.	Ovality after hardening 2 nd side	(0-4) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep 18-4 mm
11.	Inside Diameter	420 mm	Tapping No. of
12.	Width of die	182 mm	Hals - P
Inspected By (Sign) & Date		Janji 18/9/15	
1.	Finish Fitting size 1 st side	495.88 - 00 - 495.88 + 0.05 Tappet	12'
2.	Finish Fitting size 2 nd side	495.88 - 0.04 - 495.88 + 0.05 Tappet	12'
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 18/9/15	
1.	Supplied to (Customer Name)	Solar feed w.b	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 18/9/15	

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Reviewed by (Engineer-CNC)

Manager-CNC