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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/02

Rev. No.

01

Inprocess Inspection (Pollot Dlos)

Rev. Date

31-07-2013

S.No.	Check Paramotor	Specification	Observations	Remarks
1	Work Order No.		15892	36/40
2	Machined By		V. T. L. H/C Shop	Dy. 18/9/25
3	Pallet Die No.		13532 (3.0) H/C	Rever
4	Die Category	Drg. No.	Junior	
5	Out Side Diameter	Drg. No.	399.8 H/C	Step 00. 394.8 H/C
6	Inside Diameter	Drg. No.	320.14 H/C	Step length 14.5
7	Width of Pellet Die	Drg. No.	142 H/C	
8	Grooves as per Drawing	Drg. No.	15.5 x 8 x 2 H/C	15.5 x 7 x 2 H/C
9	Fitting Sizes on CNC Plate	Drg. No.	OK	
10	Drilling Area Surface Smoothness		OK	
11	Tapping Operator		H/C Shop	Tapping H/C
12	Tapping PCD		355 H/C	of holes 8
13	Tapping Hole Diameter		M16 - Check by M16 Ball	Both Side
14	Tapping On Second Side	Half pitch of 1st side	OK	
15	Tapping Hole Depth		Drill Depth 20.4 H/C	Tapping Depth 18.4
16	Perpendicularity of Tapped Hole		Yes	
17	Visual Inspection Before Gun Drilling		OK	
Inspected By (Sign) & Date			Ravi 18/9/25	
1	As per programme no.			
2	Gun Drilling Work Completed On			
3	Hole Finish In Gun Drilling	Marked	OK	
4	Defective Holes (If Any)		No	
Note : Mark the defective holes/Missed holes with the help of Permanent Marker				
1	Counter Sinking Depth & Finish	OK		Counter 60
2	External Relief Dia	3.5 H/C	Outside 2-23	Inner
3	External Relief Depth		10 H/C	4 H/C
4	Inspection Done Before Hardening By (Name)		Ravi	
5	Material Sent For Hardening By (Name)		Lark Porrace	
6	Material Sent For Hardening On Date		18/9/25	
Inspected By (Sign) & Date			Ravi 18/9/25	

Reviewed by (Engineer-CNC)

Manager-QA