



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		9659	28140
2.	Visual Inspection		ok - 2.8 mm (Series)	Rev 02 Dmg N - 332 APH
3.	Pellet Die No.		9785	07-OK
4.	Hardened by		hark <u>Jayjun Bhatt</u> metal	Relief - ok
5.	Received by after hardening (Name)		Jayjun	(2-2) 15 mm
6.	Hardness achieved on 1 st side		52.8 - 52.9 HR _c	Relief 3.3 12 mm
7.	Hardness achieved on 2 nd side		53.2 - 52.8 HR _c	Counter - ok
8.	Ovality after hardening 1 st side		(0.2) mm	Rad - 454 mm
9.	Ovality after hardening 2 nd side		(0.5) mm	Chapping M20
10.	Outside Diameter		500 mm	Deep - 16.8 mm
11.	Inside Diameter		420 mm	Chapping H ₂ O
12.	Width of die		158 mm	Hely - f
Inspected By (Sign) & Date		Jayjun 27/6/23		
1.	Finish Fitting size 1 st side	496.3 ± .10 7.12 mm Tapper 12°		
2.	Finish Fitting size 2 nd side	496.3 ± .10 7.10 mm Tapper 12°		
3.	Finish size made by			
Inspected By (Sign) & Date		Jayjun 27/6/23		
1.	Supplied to (Customer Name)	M/s Hinddita Enterprises, Delhi 110009		
2.	Dispatch Date			
Reported By (Sign) & Date		Jayjun 27/6/23		

[Signature]
27/6/23

Reviewed by (Engineer-CNC)

Manager-CNC