



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

15539

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.		
2.	Visual Inspection	15877 ✓	1.9/40
3.	Pellet Die No.	OK - 2.8 mm (Senior)	Depth 335 mm
4.	Hardened by	15660	UT-OK
5.	Received by after hardening (Name)	Work Finney	Relief-OK
6.	Hardness achieved on 1 st side	48.9 - 49.6 HRC	(2-2) 324 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.3 HRC	Relief 3-2 21 mm
8.	Ovalty after hardening 1 st side	(0.2) mm	Counter-OK
9.	Ovalty after hardening 2 nd side	(0.2) mm	Pop - 4.74 mm
10.	Outside Diameter	500 mm	Lepping 3/4"
11.	Inside Diameter	420 mm	Deep = 16.4 mm
12.	Width of die	158 mm	Lepping 10 of
	Inspected By (Sign) & Date	Jayji 17/9/15	Moby - 8 ✓
1.	Finish Fitting size 1 st side	489 ± 0.12 - 489 ± 0.12 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.09 - 489 ± 0.11 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Jayji 17/9/15	
1.	Supplied to (Customer Name)	Shri Sanyal, Chhatigroh	
2.	Dispatch Date		
	Reported By (Sign) & Date	Jayji 17/9/15	

1002 - CWP/PMK

Reviewed by (Engineer-CNC)

Manager-CNC