



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15538

Form No. CNC/QA/FM/03
Rev. No. 01
Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15873	58160
3.	Pellet Die No.	OK-5.0 mm (C series) / 16195	Done the 1 term / U.T. OK
4.	Hardened by	hmk purves	Relief OK
5.	Received by after hardening (Name)	Jangir	(2-2) 3 6 mm
6.	Hardness achieved on 1 st side	49.4 - 49.7 HRC	Relief 5.5 2 mm
7.	Hardness achieved on 2 nd side	49.0 - 49.4 HRC	Center OK
8.	Ovality after hardening 1 st side	70.3) mm	P.D. 4.54 mm
9.	Ovality after hardening 2 nd side	10.2) mm	Tapping 1120
10.	Outside Diameter	540 mm	Deep 16.4 mm
11.	Inside Diameter	420 mm	Tapping 10.5
12.	Width of die	158 mm	hole - 8
Inspected By (Sign) & Date		Jangir 17/9/15	
1.	Finish Fitting size 1 st side	489 ± 0.03 - 489 ± 0.03 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.03 - 489 ± 0.04 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 17/9/15	
1.	Supplied to (Customer Name)	Maheesh wany Co. - WB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 17/9/15	

Satish
17/9/15

10002 - CWP/INK

Reviewed by (Engineer-CNC)

Manager-CNC