



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

15527

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15745	41/45
2.	Visual Inspection	OK - 5.0 mm (Lunch)	1408/14
3.	Pellet Die No.	14366	117-012
4.	Hardened by	hark, fennar	Relief - ok
5.	Received by after hardening (Name)	fennar	(2) 9 9 mm
6.	Hardness achieved on 1 st side	50.5 - 51.0 HRC	Relief 5.5 5 24 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.2 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 310 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	tapping 1/2"
10.	Outside Diameter	395 mm	Depth = 13.5 mm
11.	Inside Diameter	305 mm	tapping 1/2" of hole - 8
12.	Width of die	125 mm	
Inspected By (Sign) & Date		fennar 15/9/12	
1.	Finish Fitting size 1 st side	381 ± 0.8 - 381 ± 0.12 mm	
2.	Finish Fitting size 2 nd side	381 ± 0.12 - 381 ± 0.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		fennar 15/9/12	
1.	Supplied to (Customer Name)	Shri Ganesh feed, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		fennar 15/9/12	

Reviewed by (Engineer-CNC)

Manager-CNC

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