



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	15968	45/55
2.	Visual Inspection	ok - 6.0 mm (M. Jumbo)	412 AD
3.	Pellet Die No.	15784	127-OK
4.	Hardened by	hark fenny	Reluf - ok
5.	Received by after hardening (Name)	Jangir	(3-3) 3 16 mm
6.	Hardness achieved on 1 st side	50.3 - 57.4 HR	Reluf 6.5 10 mm
7.	Hardness achieved on 2 nd side	50.3 - 13.6 HR	Counter - ok
8.	Ovalty aftry hardening 1 st side	(0.7) mm	Pop - 640 mm
9.	Ovalty aftry hardening 2 nd side	(0.6) mm	Tapping M20
10.	Outside Diameter	710 mm	Deep 20 mm
11.	Inside Diameter	600 mm	Tapping 10 mm
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Jangir 15/9/12	
1.	Finish Fitting size 1 st side	690 ± 0.12 - 690 ± 0.12 Tapper 12'	Final Size check
2.	Finish Fitting size 2 nd side	690 ± 0.12 - 690 ± 0.12 Tapper 12'	by - Sandeep Singh
3.	Finish size made by		hark - ok
Inspected By (Sign) & Date		Jangir 15/9/12	
1.	Supplied to (Customer Name)	KSE Hotel, Kerala	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 15/9/12	

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Reviewed by (Engineer-CNC)

Manager-CNC