



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

15523

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15597	40/48/55
2.	Visual Inspection	ok - 6.0 mm (M-diameter)	Mr. Dayal 666/10
3.	Pellet Die No.	15491	UT-OK
4.	Hardened by	work funny	Relief - ok
5.	Received by after hardening (Name)	Janji	Q 6.5 320 15 mm
6.	Hardness achieved on 1 st side	60-0 - 10-2 HR	Q 7-0 3 7 mm
7.	Hardness achieved on 2 nd side	48-7 - 10-0 HR	Count - ok
8.	Ovality after hardening 1 st side	(0.5) mm	Pop - 640 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping M20
10.	Outside Diameter	710 mm	Deep - 12-4 mm
11.	Inside Diameter	600 mm	Tapping 10 of
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 15/9/15	
1.	Finish Fitting size 1 st side	690 8.12 - 690 8.12 Tapper 12	Final size check
2.	Finish Fitting size 2 nd side	690 8.12 - 690 8.12 Tapper 12	by - Sandeep Singh
3.	Finish size made by		12th - ok
Inspected By (Sign) & Date		Janji 15/9/15	
1.	Supplied to (Customer Name)	S/K M. S. animal feed, Karnataka	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 15/9/15	

Satyam
15/9/15.

Reviewed by (Engineer-CNC)

Manager-CNC