



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15516

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		48/60
2.	Visual Inspection	15865	Done Hr 582
3.	Pellet Die No.	ok - 6.0 mm (Jumbo)	UT-OK
4.	Hardened by	15808	Relief - ok
5.	Received by after hardening (Name)	heer punny	B-3) 3 18 mm
6.	Hardness achieved on 1 st side	1 major	Relief 6-5 12 mm
7.	Hardness achieved on 2 nd side	50-2 - 50-4 HRC	Counter-OK
8.	Ovality after hardening 1 st side	50-1 - 50-4 HRC	PCD - 760 mm
9.	Ovality after hardening 2 nd side	(0.52) mm	Tapping 122
10.	Outside Diameter	(0.8) mm	Deep - 36-4 mm
11.	Inside Diameter	820 mm	Tapping 110 of
12.	Width of die	700 mm	Hole - 12
	Inspected By (Sign) & Date	324 mm	
		Jan 13/9/15	
1.	Finish Fitting size 1 st side	820 mm	Final size checked
2.	Finish Fitting size 2 nd side	820 mm	4° by - Venier
3.	Finish size made by	820 mm	Size -
	Inspected By (Sign) & Date		
		Jan 13/9/15	
1.	Supplied to (Customer Name)	Doctor Agrawal, Bihar	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Jan 13/9/15	

Reviewed by (Engineer-CNC)

Manager-CNC