



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15488

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15824	45/45
3.	Pellet Die No.	OK - 2.8 mm (Se ring)	Dring No 1152 A/B
4.	Hardened by	15828	117-OK
5.	Received by after hardening (Name)	hark funny	Relief - OK
6.	Hardness achieved on 1 st side	50.0 - 50.3 HRC	(2-2) 3 6 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HRC	Relief 3.2 H/E
8.	Ovality after hardening 1 st side	(0.2) mm	Count - OK
9.	Ovality after hardening 2 nd side	(0.3) mm	Rel - 454 mm
10.	Outside Diameter	510 mm	Tapping of 3/4"
11.	Inside Diameter	420 mm	Deep - 164 mm
12.	Width of die	158 mm	Tapping Holes
	Inspected By (Sign) & Date	fauji 11/9/15	
1.	Finish Fitting size 1 st side	489.15 ± 0.10 - 489.15 ± 0.10 mm	
2.	Finish Fitting size 2 nd side	489.15 ± 0.10 - 489.15 ± 0.12 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	fauji 11/9/15	
1.	Supplied to (Customer Name)	valcreman organic, w.b	
2.	Dispatch Date		
	Reported By (Sign) & Date	fauji 11/9/15	

Sat 11/9/15

Reviewed by (Engineer-CNC)

Manager-CNC