



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

15493

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15884	37 147
3.	Pellet Die No.	OK - 3.5 mm (SSW)	Phew Dong at 15437 AP
4.	Hardened by	15435	U7-OK
5.	Received by after hardening (Name)	Lark Kumar	Relief - OK
6.	Hardness achieved on 1 st side	Janji	(3-3) 5 14 mm
7.	Hardness achieved on 2 nd side	49.6 - 50.3 HR	Relief 4.0 5 10 mm
8.	Ovality after hardening 1 st side	49.6 - 49.8 HR	Conform - OK
9.	Ovality after hardening 2 nd side	(0.1) mm	Pin - 50 mm
10.	Outside Diameter	(0.2) mm	Tapping 120
11.	Inside Diameter	614 mm	Deep - 18.6 mm
12.	Width of die	520 mm	Tapping 110 mm
	Inspected By (Sign) & Date	Janji 11/9/15	Hoby - 12
1.	Finish Fitting size 1 st side	610 ± 0.3 - 610 ± 0.5 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.3 - 610 ± 0.4 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Janji 11/9/15	
1.	Supplied to (Customer Name)	Sri Hithya feed, Telangana	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janji 11/9/15	

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Reviewed by (Engineer-CNC)

Manager-CNC