



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

15491

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15821	31/5
2.	Visual Inspection	ok - 3-8 mm CM. (dumb)	Long H - 1349
3.	Pellet Die No.	15479	UT-OK
4.	Hardened by	hark permy	Relief - ok
5.	Received by after hardening (Name)	Janji	(2-3) 28 mm
6.	Hardness achieved on 1 st side	49-5 - 10.1 HR	Relief 4-3 24 mm
7.	Hardness achieved on 2 nd side	49-6 - 49-9 HR	Comf - ok
8.	Ovality after hardening 1 st side	(0-4) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0-7) mm	Tapping 120
10.	Outside Diameter	710 mm	Deep - 20.4 mm
11.	Inside Diameter	600 mm	Tapping 120
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 11/9/15	
1.	Finish Fitting size 1 st side	690.8 ± 0.12	- 690.8 ± 0.12 Tapper 12'
2.	Finish Fitting size 2 nd side	690.8 ± 0.12	- 690.8 ± 0.12 Tapper 12'
3.	Finish size made by		Final size check by - Sandeep Singh
Inspected By (Sign) & Date		Janji 11/9/15	
1.	Supplied to (Customer Name)	Jai Dunga Agro, Chhatigarh	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 11/9/15	

Satya 11/9/15

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWF/PMK