



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

15500

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15802	42.5/42.5
2.	Visual Inspection	OK - (6.0) Janned	Draw No - 1417 Mr
3.	Pellet Die No.	15987	UT-OK
4.	Hardened by	hank punny	Relief - OK
5.	Received by after hardening (Name)	Janjir	(2-2) 2 4 mm
6.	Hardness achieved on 1 st side	48.4 - 49.3 HRC	5 HRC
7.	Hardness achieved on 2 nd side	48.0 - 49.8 HRC	Count - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCP - 356 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping ϕ 3/4"
10.	Outside Diameter	400 mm	Deep - 12-6 mm
11.	Inside Diameter	315 mm	Tapping No of
12.	Width of die	145 mm	Hols - 8
Inspected By (Sign) & Date		Janjir 10/9/13	
1.	Finish Fitting size 1 st side	387 $\pm$ 0.12 - 387 $\pm$ 0.12 mm	
2.	Finish Fitting size 2 nd side	387 $\pm$ 0.12 - 387 $\pm$ 0.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janjir 10/9/13	
1.	Supplied to (Customer Name)	Tasty Cattle, HLR	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjir 10/9/13	

100x2 - CW/PINK

Satya 10/9/13.
Reviewed by (Engineer-CNC)

Manager-CNC